

# Flue gas analyzer for industry

testo 350 - Professional measurement system for portable, industrial emission measurement

Application-guided operation with useful instrument pre-settings

Large colour graphical display

Industrial-standard design:

- insensitive to impact and dirt thanks to integrated impact protection
- robust plug-in connections
- closed chambers protect the interior of the instrument from dirt

Easy exchange of gas sensors and quick access to wearing parts



The portable flue gas analyzer testo 350 is the ideal tool for professional flue gas analysis. The Control Unit is the removable operation and display unit of the testo 350. The presentation of the measurement values takes place via the colour graphic display. Thanks to the internal memory, measurement data can be transferred from the analyzer box to the Control Unit. If required, several analyzer boxes can be operated and controlled with one Control Unit. The measurement technology is situated in the analyzer box. The robust housing has integrated impact protection. Downtimes due to contamination of the instrument are almost completely eliminated. Inherently closed chambers protect the interior of the instrument from dirt from the surroundings. Operation can also be carried out in direct connection to a PC or notebook, as an alternative to the Control Unit. After programming, the analyzer box is able to carry out measurements and store measurement data independently.

# **Product properties**

#### **Control Unit**

The Control Unit is the operating and display unit of the testo 350. It is removable and equipped as standard with a Li-Ion rechargeable battery. All settings are made via the cursor button. The presentation of the measurement values takes place in the colour graphical display. Thanks to the internal memory, measurement data can be transferred from the analyzer box to the Control Unit. If required by the measurement, several analyzer boxes can be simultaneously and conveniently operated and controlled by one Control Unit.

The status display shows the operational status, and is easily visible from a disance.

The connections are industrial-standard thanks to new, mechanically robust plug-in connections (the connections for probes and databus cable are fixed with a bayonet connection, and thus securely connected to the analyzer box. This prevents unintentional removal, avoiding incorrect measurements).

#### Using the "easyEmission" software, data can be read out, conveniently processed, archived and managed.

- Presentation of measurement values as a table or graph
- · User-defined measurement intervals
- · Online measurements via BLUETOOTH® wireless tranfer or by USB connection
- · Customer- and application specific measurement protocols
- · All instrument configurations and settings are easily carried out with easyEmission
- · Direct transfer to Excel and PDF formats
- · Easy implementation of individual formulae for customized calculations
- · Calculation of fuel factors when using customer-specific fuels
- Conduction of individual cross-sensitivity adjustments of the gas sensors



testo 6 350 6 Flue gas ..... Burner 1000 Turbine Engine λ > 1 Engine  $\lambda \le 1$ User-defined S

ons and useful instrument pre-settings are stored. These include, for example, the activation of the dilution in measurements on  $\lambda \leq 1$  regulated industrial engines or the testing of the relevant gas sensor on the dilution slot.

Large colour graphic display with application-specific menu

The advantages of application-specific menus:

- · Information in the display guides the user through the measurement.
- · Easy operation without previous knowledge of instrument.
- · Reduction of work steps before the start of the measurement.

The particle filters are easily accessible and can be exchanged without tools.

#### Analyzer box

In the testo 350 analyzer box are the gas sensors, the measurement gas and rinsing pumps, the Peltier gas preparation (optional), the gas paths, filters, analysis and storage electronics as well as the mains unit and Li-ion rechargeable batteries. The robust housing has an integrated impact protection for use in tough surroundings. Inherently closed chambers protect the interior of the instrument from dirt from the surroundings. Operation can be carried out either with the Control Unit or in direct connection to a PC or laptop (USB, Bluetooth® 2.0 or CANCase). After programming, the analyzer box can automatically carry out measurements and store measurement data.



The following measurement objects are available: Burner

Gas turbine

Engines (selection between  $\lambda > 1$  nd  $\lambda \leq 1$  regulated industrial engines) · User-defined

Behind each of these measurement objects, typical fuels, a practicable order of the flue gas parameters in the display, corresponding calculati-

We measure it. testo

The **service aperture** on the underside of the instrument allows very easy access to all relevant service and wearing part such as pumps and filters, which can then be cleaned or exchanged easily on site.

The **sensor chamber** is thermally separated from other instrument components. This reduces possible sensor drifts caused by thermal influences.

The **gas sensors** are pre-calibrated and can be exchanged, replaced or extended by further measurement parameters without test gas adjustment – if necessary, directly on site. Li-lon rechargeable battery, mainsindependent power supply over several hours

The **measurement gas pump** transports the gas to the gas sensors

The **condensate transport pump** pumps occuring condensate into the condensate trap. The filling level monitor reports when the condensate trap needs to be emptied. A few minutes after the report, the measurement gas pump is automatically stopped in order to avoid damage to the instrument.

The **fresh air and dilution pump** supplies the gas sensors with

Condensate trap

fresh air as required

The **closed cooling loop** isolates the instrument electronics and sensors from the surrounding air. The interior of the instrument is cooled by a heat exchanger, and does not come into contact with dirty or corrosive ambient air.

#### Flexible data interfaces

These data interfaces are available for easy communication and data transfer:

- Bluetooth<sup>®</sup> 2.0 (up to 100 m without obstruction)
- USB
- Infrared interface (communication with the Testo printer)
- Testo datenbus (up to 800 m cable length) for the simultaneous operation of up to 16 analyzer boxes. Control optionall via PC, Testo databus controller or Control Unit.



# Ordering suggestions

# Emission measurement on industrial engines

	Part no.
testo 350 Control Unit	0632 3511
Option BLUETOOTH <sup>®</sup> wireless transmission	
testo 350 analyzer box	0632 3510
Option CO sensor (H <sub>2</sub> -compensated), 0 to 10,000 pp resolution 1 ppm	om,
Option NO sensor, 0 to 4,000 ppm, resolution 1 ppm	ı
Option $NO_2$ sensor, 0 to 500 ppm, resolution 0.1 ppr	n
Option C <sub>4</sub> H <sub>2</sub> sensor, methane 100 to 40,000 ppm, pr to 21,000 ppm, butane 100 to 18,000 ppm, resolution Pellistor is adjusted to methane ex-works.	
Option Peltier gas preparation incl. peristaltic pump automatic condensate trap evacuation	for
Option BLUETOOTH® wireless transmission	
Option fresh air valve for long-term measurement, in measuring range extension with dilution factor 5 for For long-term measurements >2 hours measuremen additional Peltier gas preparation option is recomme	all sensors. t time, the
Option measuring range extension for single slot wit following selectable dilution factors: 0, 2, 5, 10, 20,	h the 40
Flue gas probe for industrial engines, immersion dep 335 mm, incl. cone and heat shield, Tmax. probe sh +1000 °C, special hose for $NO_2$ -/SO <sub>2</sub> measurement, length 5 m	oth 0600 7552 aft
BLUETOOTH printer set with wireless BLUETOOTH interface; incl. 1 roll thermal paper, rechargeable battery and mains unit	0554 0553
Software "easyEmission", incl. USB connection cab instrument-PC	le 0554 3334
Mains unit international 100-240 V AC / 6.3 V DC for mains operation or battery charging in instrument	0554 1096
Transport case for secure and tidy storage of testo 3 flue gas analyzer, flue gas probe and accessories, dimensions 570 x 470 x 210 mm (LxWxH)	50 0516 3510

# Emission measurement on burners

	Part no.
testo 350 Control Unit	0632 3511
Option BLUETOOTH® wireless transmission	
testo 350 analyzer box	0632 3510
Option CO sensor ( $\rm H_2$ -compensated), 0 to 10,000 ppm, resolution 1 ppm	
Option NO sensor, 0 to 4,000 ppm, resolution 1 ppm	
Option $NO_2$ sensor, 0 to 500 ppm, resolution 0.1 ppm	
Option SO <sub>2</sub> sensor, 0 to 5,000 ppm, resolution 1 ppm	
Option Peltier gas preparation incl. peristaltic pump for automatic condensate trap evacuation	
Option BLUETOOTH® wireless transmission	
Option measuring range extension for single slot with the following selectable dilution factors: 0, 2, 5, 10, 20, 40	
Modular gas sampling probe, incl. special hose for NO <sub>2</sub> -/SO <sub>2</sub> -measurement, cone, thermocouple NiCr-Ni (TI), probe shaft length 335 mm, Tmax. probe shaft 1000 °C, hose length 2.2 m	0600 8764
Mains unit international 100-240 V AC / 6.3 V DC for mains operation or battery charging in instrument	0554 1096
Transport case for secure and tidy storage of testo 350 flue gas analyzer, flue gas probe and accessories, dimensions 570 x 470 x 210 mm (LxWxH)	0516 3510

#### Highly accurate NOx measurement

The new testo 350 allows the separate measurement of NO and NO2. The high and fluctuating NO and NO2-components of engine exhaust gas make this measurement necessary in order to be able to display the real NOX value of the engine. In addition to this, the integrated gas preparation and the special flue gas probe for industrial engines with a special hose offer protection from NO<sub>2</sub>-/ and SO<sub>2</sub> absorption.

### Automatic measuring range extension for unexpectedly high CO concentrations

For measurements on unfamiliar systems or in a less than ideal operational status of the engine, unexpectedly high emission values can occur (e.g CO concentrations up to 50,000 ppm). In these cases, the automatic measuring range extension is activated. This means maximum sensor lifetime. These helpful pre-settings are already stored application-specifically in the instrument.

### Special instrument menu for testing flue gas post-preparation systems

This flue gas menu allows the simultaneous measurement of flue gas concentrations before and after the catalytic converter. For this purpose, two analyzer boxes are shown parallel in the display of the Control Unit, allowing a fast overview of the status of the catalytic converter.

#### **Spatial distances**

At greater distances between the gas sampling site and the adjustment site, the Control Unit can be connected to the analyzer box via the testo databus cable or by Bluetooth<sup>®</sup>.

#### High availability even under difficult circumstances

The instrument diagnosis as well as warning reports in clear text inform you of the current status of the flue gas analyzer. The large service aperture of the testo 350 offers easy access to all relevant wearing parts such as sensors, filters and pumps. This allows these parts to be easily and quickly cleaned or exchanged on site. The pre-calibrated gas sensors enable sensor exchange without testo gas.

### High measurement accuracy even in unsupervised long-term measurements

The integrated gas preparation prevents condensate from entering and damaging the measuring instrument. Any condensate occuring is automatically pumped off by a peristaltic pump. In addition to this, the gas preparation and the PTFE hose in the gas sampling probe avoid NO<sub>2</sub> and SO<sub>2</sub> absoption – allowing highly accurate measurement results.

#### Useful instrument pre-settings which save time

Typical fuels, a practicable order of the flue gas parameters and useful instrument settings are pre-programmed in the instrument behind each application (selection list in display). Information in the display guides the user through the measurement, instrument-specific previous knowledge is not necessary. The testo 350 is ready to use in minutes.

#### Unrestricted measurement at high concentrations

In the commissioning of burners and during measurements on unfamiliar systems, very high concentrations can occur unexpectedly. In these cases, the measuring range extension is automatically activated.

# Emission measurement on gas turbines

	Part no.
testo 350 Control Unit	0632 3511
Option BLUETOOTH® wireless transmission	
testo 350 analyzer box	0632 3510
Option CO $_{\rm low}$ sensor (H $_{\rm 2}\text{-compensated}), 0 to 500 ppm, resolution 0.1 ppm$	
Option $NO_{low}$ sensor, 0 to 300 ppm, resolution 0.1 ppm	
Option $NO_2$ sensor, 0 to 500 ppm, resolution 0.1 ppm	
Option Peltier gas preparation incl. peristaltic pump for automatic condensate trap evacuation	
Option BLUETOOTH® wireless transmission	
Option fresh air valve for long-term measurement, incl. n range extension with dilution factor 5 for all sensors. For measurements >2 hours measurement time, the addition gas preparation option is recommended.	long-term
Option measuring range extension for single slot with the following selectable dilution factors: 0, 2, 5, 10, 20, 40	e
Flue gas probe for industrial engines, immersion depth 335 mm, incl. cone and heat shield, Tmax. probe shaft +1000 °C, special hose for $\mathrm{NO_2}$ -/SO <sub>2</sub> measurement, length 5 m	0600 7552
BLUETOOTH printer set with wireless BLUETOOTH interface; incl. 1 roll thermal paper, rechargeable battery and mains unit	0554 0553
Mains unit international 100-240 V AC / 6.3 V DC for mains operation or battery charging in instrument	0554 1096
Transport case for secure and tidy storage of testo 350 flue gas analyzer, flue gas probe and accessories, dimensions 570 x 470 x 210 mm (LxWxH)	0516 3510

#### Easy, accurate test gas adjustment by the user

In order to fulfil the highest accuracy and comparability requirements, the testo 350 can if necessary be adjusted with test gas on site.

#### Use in rough conditions

Special chambers and inhernetly closed cooling loops isolate the instrument electronics and the sensors from the ambient air. This means that the sensor chamber is thermally separated from other instrument components, reducing possible drifts caused by thermal influences.

#### Highly accurate $NO_x$ measurements at low concentrations

Emission measurement during test and adjustment work on LowNO<sub>x</sub> gas turbines requires a very high level of measurement accuracy because of the low NO concentrations. Thanks to the combination of an NO2 sensor and the special NOIow sensor with a resolution of 0.1 ppm, exactly these requirements are fulfilled. The integrated gas preparation and the special flue gas probe for industrial engines with a special hose additionally offer protection from NO2 absorption.

#### Combination of measuring range extension and $\rm CO_{low}$ sensor

Thanks to the freely selectable dilution stages of the measuring range extension, measurement of concentrations of up to max. 20,000 ppm are no problem with the  $CO_{low}$  sensor.

# Emission measurement on thermal processes

	-	Dert no
_		Part no.
	testo 350 Control Unit	0632 3511
	Option BLUETOOTH® wireless transmission	
	testo 350 analyzer box	0632 3510
	Option CO sensor (H $_{\rm 2}\text{-}compensated), 0 to 10,000 ppm, resolution 1 ppm$	
	Option CO <sub>2</sub> (NDIR) sensor, 0 to 50 Vol %, resolution 0.01 infrared measurement principle, incl. absolute pressure measurement and CO <sub>2</sub> -absoption filter with refill pack. For term measurements >15 minutes measurement time, the additional Peltier gas preparation option is recommended	or long-
	Option NO sensor, 0 to 4,000 ppm, resolution 1 ppm	
	Option NO <sub>2</sub> sensor, 0 to 500 ppm, resolution 0.1 ppm	
	Option Peltier gas preparation incl. peristaltic pump for automatic condensate trap evacuation	
	Option BLUETOOTH® wireless transmission	
	Modular gas sampling probe, incl. special hose for $NO_{o}$ -/SO <sub>o</sub> -measurement, cone, thermocouple NiCr-Ni (TI), probe shaft length 335 mm, Tmax. probe shaft 1000 °C, hose length 2.2 m	0600 8764
	Software "easyEmission", incl. USB connection cable instrument-PC	0554 3334
	Mains unit international 100-240 V AC / 6.3 V DC for mains operation or battery charging in instrument	0554 1096
	Transport case for secure and tidy storage of testo 350 flue gas analyzer, flue gas probe and accessories, dimensions 570 x 470 x 210 mm (LxWxH)	0516 3510

#### Excellently suited to long-term measurements

Processes and furnace cycles can be monitored and analyzed over several days, controlled by defined measurement procedures. The testo 350 carries out the measurements automatically, and stores the data in the internal memory. Control can also take place directly via the PC and software.

#### Simultaneous flue gas analysis of different measurement points

In order to create a simultaneous profile of the furnace atmosphere or the combustion zones, up to 16 analyzer boxes can be connected to each other into a measurement system via the Testo databus. Control takes place either via the Control Unit or directly via a PC/notebook.

#### Ideal for measurements at high concentrations

Especially when recording extreme concentrations in the % range, the measuring range extension is automatically activated. The gas sensor is placed under no greater burden than at low gas concentrations, a maximum sensor lifetime is achieved – without additional costs for other gas sensors.

#### Industrial-standard instrument functions for more security

Inherently closed cooling loops isolate the instrument electronics and the sensors from the ambient air. This means that the testo 350 can also be used without restrictions in dirty and dusty atmospheres. The impact protection integrated into the housing protects the testo 350 from knocks and jars on the way to the measurement site.

# Ordering data

testo 350 Control Unit	Part no.
testo 350 Control Unit, displays measurement values and controls analyzer box, incl. rech. battery, measurement data store, USB interface and connection for Testo databus	0632 3511
Option BLUETOOTH® wireless transmission	
Mains unit international 100-240 V AC / 6.3 V DC for mains operation or battery charging in instrument	0554 1096
testo 350 analyzer box	Part no.
testo 350 analyzer box, equipped with O2, incl. differential pressure sensor, temperature probe input Type K NiCr-Ni and Type S Pt10Rh-Pt, connection Testo databus, rech. battery, integrated combustion air probe (NTC), trigger input, measurement data store, USB interface, updatable to max. 6 gas sensors selected from CO, COlow, NO, NOlow, NO2, SO2, CO2 NDIR, CxHy, H2S	0632 3510
The testo 350 must be equipped with a second gas sensor, otherwise the instrument cannot function. A may of five additional sensors can be fitted.	kimum
Option CO sensor (H <sub>2</sub> -compensated), 0 to 10,000 ppm, resolution 1 ppm	
Option CO <sub>low</sub> sensor (H <sub>2</sub> -compensated), 0 to 500 ppm, resolution 0.1 ppm	
Option NO sensor, 0 to 4,000 ppm, resolution 1 ppm	
Option NO <sub>low</sub> sensor, 0 to 300 ppm, resolution 0.1 ppm	
Option NO <sub>2</sub> sensor, 0 to 500 ppm, resolution 0.1 ppm	
Option SO <sub>2</sub> sensor, 0 to 5,000 ppm, resolution 1 ppm	
Option $CO_2$ (NDIR) sensor, 0 to 50 Vol %, resolution 0.01 Vol %, infrared measurement principle, incl. absolute pressure measurement and $CO_2$ -absoption filter with refill pack. For long-term measurements >15 minutes measurement time, the additional Peltier gas preparation option is recommended.	
Option $C_xH_y$ sensor, methane 100 to 40,000 ppm, propane 100 to 21,000 ppm, butane 100 to 18,000 ppm, resolution 10 ppm. Pellistor is adjusted to methane ex-works.	
Option H <sub>2</sub> S sensor, 0 to 300 ppm, resolution 0.1 ppm	
Option BLUETOOTH® wireless transmission	
Option Peltier gas preparation incl. peristaltic pump for automatic condensate trap evacuation	
Option fresh air valve for long-term measurement, incl. measuring range extension with dilution factor 5 for all sensors. For long-term measurements >2 hours measurement time, the additional Peltier gas preparation option is recommended.	
Option measuring range extension for single slot with the following selectable dilution factors: 0, 2, 5, 10, 20, 40	
Option DC voltage input 11 V to 40 V	
Option special gas pump for long-term measurements with extended warranty. For long-term measurements >2 hours measurement time, the additional Peltier gas preparation option is recommended.	
Option automatic zeroing of pressure sensor for continuous flow velocity/differential pressure measurement	
	I

Accessories testo 350 analyzer box	Part no.
Cable with battery clips and adapter for connection to DC voltage input testo 350 analyzer box	0554 1337
Exchangeable filter NO sensor (1 off), blocks cross-gas SO <sub>2</sub>	0554 4150
Transport case for secure and tidy storage of testo 350 flue gas analyzer, flue gas probe and accessories, dimensions 570 x 470 x 210 mm (LxWxH)	0516 3510
Transport backpack for testo 350	0516 3511
Carrying belt set for flue gas analyzer testo 350	0554 0434
Spare particle filter for testo 350 analyzer box (20 pcs.)	0554 3381
Hose set to transport flue gas from testo 350 analyzer box, length 5 m	0554 0451
Wall holder for analyzer box testo 350, can be locked	0554 0203
Current/voltage cable (±1 V, ±10 V, 20 mA)	0554 0007

# Ordering data

PC software and Testo databus	Part no.
Software "easyEmission", incl. USB connection cable instrument-PC Functions: user-defined measurement intervals, transfer of measurement values to Microsof EXCEL in seconds, user- defined fuels, presentation of measurement values as a table or graph, easy configuration of customer-specific reports, etc.	0554 3334
Software "easyEmission" for testo 350 incl. Testo databus controller with USB connection instrument-PC, cable for Testo databus and terminal plug. If several testo 350 flue gas analyzers are connected to the Testo databus, they can then be controlled and read out on a PC (possible measurement interval in databus of 1 measurement per second).	0554 3336
Connection cable for Testo databus between Control Unit and analyzer box or between several analyzer boxes, with bayonet connection, length 2 m.	0449 0075
Connection cable for Testo databus between Control Unit and analyzer box or between several analyzer boxes, with bayonet fitting, length 5 m	0449 0076
Connection cable for Testo databus between Control Unit and analyzer box or between several analyzer boxes, with bayonet fitting, length 20 m	0449 0077
More cable lengths up to 800 m on request	
Set Analog output box, 6 channels, 4 to 20 mA, for output of the measurement values on for example an analog recorder, set consists of analog output box, connection cable Testo databus, length 2 m, Testo databus terminal plug	0554 3149

Printer and Accessories	Part no.	
Testo fast printer IRDA with wireless infrared interface; 1 roll thermal paper; 4 AA batteries	0554 0549	
BLUETOOTH printer set with wireless BLUETOOTH interface; incl. 1 roll thermal paper, rechargeable battery and mains unit	0554 0553	
Spare thermal paper for printer, permanent ink	0554 0568	

Calibration Certificates	Part no.	
ISO calibration certificate/flue gas	0520 0003	
ISO calibration certificate velocity; hot wire, vane anemometer, Pitot tube; calibration points 1; 2; 5; 10 m/s	0520 0004	
ISO calibration certificate velocity; hot wire, vane anemometer, Pitot tube; calibration points 5; 10; 15; 20 m/s	0520 0034	

### **Probes**

# Standard gas sampling probes: Modular flue gas probes, available in 2 lengths, incl. probe stop, NiCr-Ni thermocouple, 2.2 m hose and particle filter

standard gas sampling probes: Modular flue gas probes, available in 2 lengths, incl. probe stop, NICr-NI thermocouple, 2.2 m hose and particle filter	Part no.
Modular flue gas probe 335 mm immersion depth, incl. cone, thermocouple NiCr-Ni (TI) Tmax 500 $^\circ\rm C$ and NO_2/SO_2 special hose 2.2 m	0600 9766
Modular flue gas probe 700 mm immersion depth, incl. cone, thermocouple NiCr-Ni (TI) Tmax 500 $^\circ\rm C$ and NO_2/SO_2 special hose 2.2 m	0600 9767
Modular flue gas probe 335 mm immersion depth, incl. cone, thermocouple NiCr-Ni (TI) Tmax 1000 $^\circ\rm C$ and NO_/SO_ special hose 2.2 m	0600 8764
Modular flue gas probe, 700 mm immersion depth, incl. cone, thermocouple NiCr-Ni Tmax 1000 $^\circ C$ and NO_2/SO_2 special hose 2.2 m	0600 8765
Modular flue gas probe with pre-filter Ø 14 mm 335 mm immersion depth, incl. cone, thermocouple NiCr-Ni (TI) Tmax 1000°C and NO <sub>2</sub> /SO <sub>2</sub> special hose 2.2 m	0600 8766
Modular flue gas probe with pre-filter Ø 14 mm 700 mm immersion depth, incl. cone, thermocouple NiCr-Ni (TI) Tmax 1000°C and $NO_2/SO_2$ special hose 2.2 m	0600 8767
Probe accesories/standard gas sampling probes	Part no.
Hose extension; 2.8 m; extension cable for probe and analyzer	0554 1202
Probe shaft with pre-filter, length 335 mm, incl. cone, Ø 8 mm, Tmax 1000 °C	0554 8766
Probe shaft with pre-filter, length 700 mm, incl. cone, Ø 8 mm, Tmax 1000 °C	0554 8767
Spare sintered filter, 2 off	0554 3372
Spare dirt filter, modular probe; 10 off	0554 3385
Probe shaft length 700 mm,incl. cone, Ø 8 mm, Tmax 500 °C	0554 9767
Probe shaft length 335 mm, incl. cone, Ø 8 mm, Tmax 1000 °C	0554 8764
Probe shaft length 700 mm, incl. cone, Ø 8 mm, Tmax. 1000 °C	0554 8765

Engine probes	Part no.	
Flue gas probe for industrial engines, immersion depth 335 mm, incl. cone and heat shield, Tmax. probe shaft +1000 $^{\circ}$ C, special hose for NO <sub>2</sub> -/SO <sub>2</sub> measurement, length 5 m	0600 7552	
Flue gas probe for industrial engines with probe shaft pre-filter, 335 mm immersion depth incl. cone and heat shield, Tmax +1000 °C, special hose for NO2-/SO2 measurements, length 5 m	0600 7553	
Thermocouple for exhaust gas temperature measurement, NiCr-Ni, length 400 mm, Tmax. +1000 °C with 2.4 m connection cable and additional temperature protection	0600 8894	
Thermocouple for exhaust gas temperature measurement, NiCr-Ni, length 400 mm, Tmax. +1000 °C with 5.2 m connection cable and additional temperature protection	0600 8895	
Spare probe shaft with pre-filter for flue gas probe for industrial engines, probe shaft length 335 mm, Tmax 1000 °C	0554 7455	

#### Temperature probes

Temperature probes	Part no.	
Combustion air temperature probe, immersion depth 60 mm	0600 9797	

#### **Pitot tubes**

Pitot tubes	Part no.
Pitot tube, 350 mm long, stainless steel, measures flow velocity	0635 2145
Pitot tube, 1000 mm long, stainless steel, measures flow velocity	0635 2345
Connection hose; silicone; 5 m long; max. load 700 hPa (mbar)	0554 0440
Pitot tube, stainless steel, 750 mm long, measures flow velocity with temperature, 3x hoses (5 m long) and heat shield	0635 2042

# Probes

Industrial probes			Part no.
Heated handle, power supply 115 to 230 V, 50/60 Hz, emperature gas path > 180 °C, IP54, gas input G1/4", gas exit M10x1 external thread	- -	Power consumption: 200 Watt Ready to use : after aprox. 20 min Amb. temperature.: -20 to +50 °C Weight: 1.7 kg	0600 7920
Adapter, non-heated, IP54, gas input G1/4", gas exit M10x1 external thread		Ambient temp.: -20 to +50 °C Weight: 0.4 kg	0600 7911
Non-heated sampling pipe to +600 °C, stainless steel 1.4571			0600 7801
Non-heated sampling pipe to +1200 °C, Inconel 625	1000 mm	Connection: G1/4" Weight: 0.4 kg	0600 7803
Non-heated sampling pipe to +1800 °C, Al-Oxide, 1 m	Ø 20 mm Ø 12 mm		0600 7805
Heated sampling pipe, power supply 230 V / 50 Hz, stainless steel 1.4571, heating > 180 °C, flue gas emperature max. +600 °C	1000 mm Ø 25 mm	Power consumption.: 650 Watt; connection: electr. connection in heated handle, connection adapter with screw thread/thread ring G1/4" *	0600 7820
Extension pipe to +600 °C, stainless steel 1.4571, 1 m	1000 mm	Connection: Thread	0600 7802
xtension pipe to +1200 °C, Inconel 625, 1 m	Ø 20 mm Ø 12 mm	screw/screw socket G1/4"; Weight: 0.45 kg	0600 7804
Pre-filter for dusty flue gases, ceramic, dust load max. 20 g/m <sup>3</sup> , filter pore size 20 $\mu$ m, temperature max. 1000 °C pre-filter can only be mounted on extension pipe 0600 7802 or 0600 7804.	50 mm 50 mm 23 mm	Connection: G1/4'' Thread; Weight: 0.2 kg	0554 0710
Thermocouple, NiCr-Ni, -200 to +1200 °C, Inconel 625, ength 1.2 m		Connection: To analyzer via 4 m connection cable with 8 pin plug; Weight: 0.15 kg. The length	0430 0065
Thermocouple, NiCr-Ni, -200 to +1200 °C, Inconel 625, ength 2.2 m	Ø 4 mm	depends on the number of sampling and extension pipes used.	0430 0066
Special sampling hose for precise NO <sub>2</sub> /SO <sub>2</sub> measurements, ength 4 m	4 m	Hose material inside: PFFE hose with 2 mm inner diameter (lowest absorption, self-cleaning effect); Material outside: rubber; length: 4.0 m; Weight: 0.45 kg	0554 3384
Extension cable, 5 m long, between plug-in head cable and instru	iment		0409 0063
Nounting flange, stainless steel 1.4571 adjustable quick- action fitting suitable for all sampling/extension pipes	Ø 160 mm		0554 0760
Transport case for industrial probes, aluminium, space for: handle dimensions 1270 x 320 x 140 mm (LxWxH)	e, probes, flange and acces	ssories,	0516 7900

\* Supply via heated handle

# Technical data

#### testo 350 Control Unit

	testo 350 Control Unit	Analog output box (mA Out)
Oper. temp.	-5 to +45 °C	-5 to +45 °C
Storage temp.	-20 to +50 °C	-20 to +50 °C
Battery type	Lithium battery	-
Battery life	5 h (without wireless connection)	-
Memory	2 MB (250,000 meas. values)	-
Weight	440 g	305 g
Dimensions	88 x 38 x 220 mm	200 x 89 x 37 mm
Protection class	IP40	-
Warranty	2 years	3 years

#### Country permits BLUETOOTH® wireless transmission for testo 350 The BLUETOOTH® radio module used by Testo is permitted for the following countries and may only be used in those countries, i.e. the BLUETOOTH® wireless transmission may not be used in any other country! **Europe including all EU member states** Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Great Britain, Greece, Hungary, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden and Turkey **European countries (EFTA)** Iceland, Liechtenstein, Norway, Switzerland **Non-European countries** Canada, USA, Japan, Ukraine, Australia, Columbia, El Salvador, Mexico, Venezuela

#### Technical data testo 350 analyzer box

	Meas. range	Accuracy ±1 digit	Resolution	Reaction time $t_g$	
<b>O</b> <sub>2</sub> measurement	0 to +25 Vol. % O <sub>2</sub>	$\pm 0.8\%$ of fsv (0 to +25 Vol. % $\rm O_2)$	0.01 Vol. % O <sub>2</sub> (0 to +25 Vol. % O <sub>2</sub> )	20 s (t <sub>95</sub> )	
CO measurement (H <sub>2</sub> compensated)*	0 to +10.000 ppm CO	±5% of mv (+200 to +2.000 ppm CO) ±10% of mv (+2.001 to +10.000 ppm CO) ±10 ppm CO (0 to +199 ppm CO)	1 ppm CO (0 to +10.000 ppm CO)	40 s	
CO <sub>low</sub> measurement (H <sub>2</sub> compensated)*	0 to 500 ppm CO	±5% of mv (+40 to +500 ppm CO) ±2% of mv (0 to +39,9 ppm CO)	1 ppm CO (0 to +500 ppm CO)	40 s	
NO measurement	0 to +4.000 ppm NO	±5% of mv (+100 to +1.999 ppm NO) ±1 ppm NO (0 to +4.000   ±10% of mv (+2.000 to +4.000 ppm NO) ppm NO)   ±5 ppm CO (0 to +99 ppm CO) ppm NO)		30 s	
NO <sub>low</sub> measurement	0 to +300 ppm NO	±5% of mv (+40 to +300 ppm NO) ±0.1 ppm NO (0 to +300 ppm NO)   ±2 ppm NO (0 to +39.9 ppm NO) ppm NO)		30 s	
NO <sub>2</sub> measurement	0 to +500 ppm NO <sub>2</sub>	±5% of mv (+100 to +500 ppm NO <sub>2</sub> ) ±0.1 ppm NO <sub>2</sub> (0 to +5   ±5 ppm NO <sub>2</sub> (0 to +9,99 ppm NO <sub>2</sub> ) ppm NO <sub>2</sub> )		40 s	
$SO_2$ measurement	0 to +5.000 ppm SO <sub>2</sub>	$\begin{array}{c} \pm 5\% \text{ of mv } (+100 \text{ to } +2.000 \text{ ppm } \text{SO}_2) \\ \pm 10\% \text{ of mv } (+2.001 \text{ to } +5.000 \text{ ppm } \text{SO}_2) \\ \pm 5 \text{ ppm } \text{SO}_2 (0 \text{ to } +99 \text{ ppm } \text{SO}_2) \end{array} \qquad \begin{array}{c} \pm 1 \text{ ppm } \text{SO}_2 (0 \text{ to } +5.000 \text{ ppm } \text{SO}_2) \\ \text{ppm } \text{SO}_2 (0 \text{ to } +99 \text{ ppm } \text{SO}_2) \end{array}$		30 s	
CO <sub>2</sub> measurement (IR)	0 to +50 Vol. % CO <sub>2</sub>			10 s	
$H_2$ S measurement	0 to +300 ppm H <sub>2</sub> S	±5% of mv (+40 to +300 ppm) ±2 ppm (0 to +39.9 ppm)	0.1 ppm (0 to +300 ppm)	35 s	

\* H<sub>2</sub> only as an indicator

	Single dilution with selectable dilution factor (x2, x5, x10, x20, x40)			<b>Dilution of all sensors (factor 5)</b> When dilution of all sensors is activated, the measurement values of $O_{2^{-1}}(R)$ and $C_{x}H_{y}$ are not shown in the display.		
	Meas. range	Accuracy ±1 digit	Resolution	Meas. range	Accuracy ±1 digit	Resolution
CO measurement (H <sub>2</sub> compensated)	depending on selected factor		1 ppm	2.500 to 50.000 ppm		1 ppm
$CO_{low}$ measurement (H <sub>2</sub> compensated)			0.1 ppm	500 to 2.500 ppm		0.1 ppm
NO measurement	depending on selected dil. factor	±2% of m.v. (additional error)	1 ppm	1.500 to 20.000 ppm	±5 % of m.v. (additional error)	1 ppm
NO <sub>low</sub> measurement			0.1 ppm	300 to 1.500 ppm		0.1 ppm
SO <sub>2</sub> measurement			1 ppm	500 to 25.000 ppm	Press. range -100 to 0 mbar at probe	1 ppm
$C_{\chi}H_{\gamma}$ measurement	Methane: 100 to 40,000 ppm Propane: 100 to 21,000 ppm Butane: 100 to 18,000 ppm		10 ppm		tip	
NO <sub>2</sub> measurement				500 to 2.500 ppm		0.1 ppm
H <sub>2</sub> S measurement				200 to 1.500 ppm		0.1 ppm

# **Technical data**

#### Technical data testo 350 analyzer box

	Meas. range	Accuracy ±1 digit	Resolution	Reaction time $t_9$
Degree of effectivity	0 to +120 %		0.1 % (0 to +120 %)	
Flue gas loss	0 to +99.9 % qA		0.1 % qA (-20 to +99.9 % qA)	
$CO_2$ calculation	0 to CO <sub>2 max</sub> Vol. % CO <sub>2</sub>	calculated from O <sub>2</sub> ±0.2 Vol.%	0.01 Vol. % CO <sub>2</sub> 40 s	
Differential pressure 1	-40 to +40 hPa	±1.5% of mv (-40 to -3 hPa) ±1.5% of mv (+3 to +40 hPa) ±0.03 hPa (-2.99 to +2.99 hPa)	0.01 hPa (-40 to +40 hPa)	
Differential pressure 2	-200 to +200 hPa	±1.5% of mv (-200 to -50 hPa) ±1.5% of mv (+50 to +200 hPa) ±0.5 hPa (-49.9 to +49.9 hPa)	0.1 hPa (-200 to +200 hPa)	
Flow velocity	0 to +40 m/s		0.1 m/s (0 to +40 m/s)	
Absolute pressure (opt. when equipped with IR sensor)	-600 to +1.150 hPa	±10 hPa	1 hPa	
Flue gas dewpoint calculation	0 to 99.9 °C td		0.1 °C td (0 to 99.9 °C td)	
Type K (NiCr-Ni)	-200 to +1.370 °C	±0.4 °C (-100 to +200 °C) ±1 °C (-200 to -100.1 °C) ±1 °C (+200.1 to +1370 °C)	0.1 °C (-200 to +1.370 °C)	
Type S (Pt10Rh-Pt)	0 to +1.760 °C	±1 °C (0 to +1.760 °C)	0.1 °C (0 to +1.760 °C)	
Ambient temperature probe (NTC)	-20 to +50 °C	±0.2 °C (-10 to +50 °C)	0.1 °C (-20 to +50 °C)	

#### Technical data CxHy sensor

Meas. parameter	Meas. range <sup>1</sup>	Accuracy ±1 digit	Resolution	Min. O <sub>2</sub> requirement in flue gas	Reaction time $t_{_{90}}$	Response factor <sup>2</sup>		
Methane	100 to 40.000 ppm	<400 ppm (100 to		2% + (2 x m.v. methane)		1		
Propane	100 to 21.000 ppm	4.000 ppm) <10% of mv	4.000 ppm) <10% of mv	<10% of my TO ppm	10 ppm	2% + (5 x m.v. propane)	<40 s	1.5
Butane	100 to 18.000 ppm	(>4.000 ppm)		2% + (6.5 x m.v. butane)		2		

<sup>1</sup> Lower explosion limit (LEL)must be adhered to.

<sup>2</sup> The HC sensor is adjusted to methane ex-works. It can be adjusted to a different gas (propane or butane) by the user.

#### General technical data

Dimensions	330 x 128 x 438 mm	Trigger input	Voltage 5 to 12 Volt		
Weight	4800 g		(rising or trailing edge) pulse width > 1 sec load: 5 V/max, 5 mA, 12 V/max. 40 mA		
Storage temperature	-20 to +50 °C	Warranty	Measuring instrument 2 years (excepting		
Operating temperature	ig temperature -5 to +45 °C		wearing parts e.g. gas sensors) Gas sensors CO/NO/NO,/SO,/H2,/C,H,: 1year		
lousing material ABS					
Memory	250,000 readings		$O_2$ sensor: 1 1/2 years		
Power supply	C mains unit 100V to 240V (50 to 60 Hz)		CO <sub>2</sub> -IR sensors: 2 years The warranty applies to average sensor loa Rech. <i>battery:</i> 1 year		
DC voltage input	11 V to 40 V				
Max. dust load	20 g/m <sup>3</sup> dust in flue gas	Protection class	IP40		
Dewpoint calculation	0 to 99 °Ctd	Battery life	Maximum load approx. 2.5 h		
Max. positive pressure	max. +50 mbar				
Max. negative pressure	min300 mbar				
Pump through-flow	1 l/min. with through-flow monitoring				
Hose length 16.2 m (cor	responds to 5 probe hose extensions)				
Max. humidity load	+70 °C dewpoint temperature				





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